

What do YOU know about chips and shavings? Well let me tell ya!!!...

If you are getting tightly curled, warm to the touch, shavings that are brown to black in color you are using too much down pressure or force on the bow. The color is the red flag here. If you visualize taking a touch to any peice of material and noticing the color changes it will give you a good idea as to what color to watch for in your shavings. Blue looking chips are from extreme heat with a high band saw speed and thin chips are from insufficient feed pressure... You will need to adjust your down feed and/or blade speed. With our saws you will be in a better position because we include a coolant system for every model including the cold saws. This will reduce the heat factor.

A GREAT CUT and feed rate will give you evenly shaped, silver in color, spiraled curls!!! Kinda like how a spiral curling iron leaves your hair!! OH... That's right you guys don't use those things... I hope!

Authored by Baileigh Sales Engineer - Ms. Keri Tlachac